



SET ACCELERATED MASONRY MORTAR

U. S. A.

1-888-SPECMIX

DIVISION
MASONRY PRODUCTS **04**



Accelerated Set Times. Increased Productivity.

SPEC MIX® Set Accelerated Masonry Mortar is a dry preblended mortar mix containing either Portland cement and hydrated lime or masonry cement or mortar cement, dried masonry sand and non-chloride set-accelerating admixtures specifically formulated for faster set times for winter construction while maintaining superior bond, water retention and board life. Set Accelerated Masonry Mortar meets ASTM C 270 and ASTM C 1384 requirements.

MATERIALS USED

PORTLAND CEMENT
MASONRY CEMENT
MORTAR CEMENT
HYDRATED LIME
SAND
NON-CHLORIDE ACCELERATOR

In addition to custom mix designs that are available for specific applications or properties, standard Set Accelerated Masonry Mortar is designed to be compatible with the characteristics of the specified masonry unit. It may be used above or below grade when manufactured to the appropriate specification. It is acceptable for all types of masonry construction with submittals available upon request.

Set Accelerated Masonry Mortar is produced under strict manufacturing standards, and complete quality control measures are implemented with each batch. A digital print-out displaying the proper proportions per batch may be kept as a permanent record. Each SPEC MIX® manufacturer certifies that SPEC MIX® masonry products are designed to meet the project specifications and applicable ASTM and ACI standards.



TOTAL QUALITY CONTROL WITH EVERY BAG
ASTM C 270 LABORATORY TESTED MIX DESIGNS
ASTM C 1384 COMPLIANCE
FASTER SET TIMES FOR COLD
WEATHER CONSTRUCTION
PREBLENDED WITH SAND TO MINIMIZE LABOR COST
CONSISTENCY BATCH TO BATCH
GREAT WORKABILITY AND BOARD LIFE
NO SAND PILES OR WASTED MATERIALS LEFT ON SITE

INSTALLATION/APPLICATION

Mortar type should correlate with the particular masonry unit to be used. The specifier should evaluate the interaction of the mortar type and masonry unit specified. That is, masonry units having a high initial rate of absorption will have greater compatibility with mortar that has a high-water retentivity. The material properties of mortar that influence the structural performance of masonry are compressive strength, bond strength and elasticity. Because the compressive strength of masonry mortar is less important than bond strength, workability and water retentivity, the latter properties should be given principal consideration in mortar selection. Select mortar based on the design requirements and with consideration of code and specification provisions affected by the mortar.

A sample of the proposed product will be provided by the manufacturer for architectural approval and testing, if required. Preparation of a sample panel with all materials and systems employed in the final project is imperative. Retain the mock-up or field sample through the completion of the project.

MIXING INSTRUCTIONS

When mixing, a mechanical batch mixer best ensures homogeneity, workability and good board life. Use clean, potable water and add the maximum amount consistent with optimum workability. Mixing time is five minutes and should be consistent from batch to batch. Tool mortar joints when the surface is thumb-print hard. Keep tooling time consistent. Do not tool joints too early or too late as the color will not remain consistent with the mock-up panel. Hand mixing mortar should be permitted only with written approval by the specifier who should outline hand-mixing procedures. Mortar should be cured a minimum of 28 days. Clean masonry only with a national proprietary cleaning agent or potable water.

Mortar shall be used and placed in final position within two-and-one-half hours after initial mixing or discarded at that time. Retemper mortar only when mixing water is lost due to evaporation. Do not retemper colored mortar. SPEC MIX products are custom packaged to the specification. They must be kept dry, covered and protected from weather and other damage.

SIZES AND EQUIPMENT

SPEC MIX Set Accelerated Masonry Mortar is

APPLICABLE STANDARDS: ASTM and ACI

ASTM C 91 Standard Specification for Masonry Cement. **ASTM C 144** Standard Specification for Aggregate for Masonry Mortar. **ASTM C 150** Standard Specification for Portland Cement. **ASTM C 207** Standard Specification for Hydrated Lime for Masonry Purposes. **ASTM C 270** Standard Specification for Mortar for Unit Masonry. **ASTM C 476** Standard Specification for Grout for Masonry. **ASTM C 595** Standard Specification for Blended Hydraulic Cements. **ASTM C 780** Standard Test Method for Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry. **ASTM C 979** Standard Specification for Pigments for Integrally Colored Concrete. **ASTM C 1329** Standard Specification for Mortar Cement. **ASTM C 1384** Standard Specification for Admixtures for Masonry Mortars. **ACI 530.1** Masonry Structures. **IMIAC** Hot and Cold Weather Construction Guide.

MORTAR PROPERTIES

Compressive Strength	Reference Mortar	Set Accelerated Mortar	ASTM 1384 Requirement
7 Day	1560 psi	1600 psi	80% min of reference
28 Day	1900 psi	1840 psi	80% min of reference

	Reference Mortar	Set Accelerated Mortar	ASTM 1384 Requirement
Water Retention	86%	90%	Report
Air Content	7.2%	6.9%	Report
Board Life	82min	46min	Report
Initial Set	6h 44min	5h 35min	At least 1:00h earlier than ref. Not more than 3:00h earlier than ref.
Final Set	15h 8 min	12h 23 min	At least 1:00h earlier than ref.

available in 80 lb. (36 kg.) or 94 lb. (42 kg.) packages for easy hand loading or in 3000 lb. (1362 kg.) reusable bulk bags to be used with the various patented SPEC MIX® silo systems. When using the silo system, once the bulk bags of mortar are delivered to the project site, the portable silo is loaded with a jobsite forklift and the product is dispensed into a mechanical batch mixer. (See silo operations manual.)

WARRANTY

Seller warrants that its Product will conform to and perform in accordance with the product specifications. The foregoing warranty is in lieu of all other warranties, express or implied, including, but not limited to, those concerning merchantability and fitness for a particular purpose. Because of the difficulty in ascertaining and measuring damages hereunder, it is agreed that, except for claims for bodily injury, Seller's liability to the Buyer shall not exceed the total amount billed and billable to the Buyer for the product hereunder.

LIMITATIONS

SPEC MIX Set Accelerated Masonry Mortar should be installed in accordance with the provisions of the local building code and applicable to ASTM standards. Good workmanship coupled with proper detailing and design assures durable, functional, watertight construction.

SPEC MIX Set Accelerated Masonry Mortar is designed to be used for cold weather construction. When temperatures reach or are expected to fall below 32° F, proper protection is required to keep the wall from freezing as outlined by the IMIAC Hot and Cold Weather Construction Guide. Set Accelerated Masonry Mortar is designed for faster set times in cold weather, but can not keep masonry from freezing.

PRECAUTIONS

Safety glasses and a dust mask are recommended when handling any preblended mixture containing silica. The cementitious materials mixed on site are alkaline in nature and on contact with water will irritate the eyes and skin. If contact with eyes occurs, flood eyes repeatedly with clean water and see a physician immediately. Do not rub eyes. Wash hands thoroughly after handling or before eating. Do not take internally. Keep out of reach of children.

TECHNICAL SUPPORT

- CONTACT YOUR LOCAL SPEC MIX® MANUFACTURER
- VISIT WWW.SPECMIX.COM
- CONTACT SPEC MIX®, INC.
PHONE: 888-SPEC-MIX FAX: 888-FAX-SPEC